



Dart Aerospace Ltd.
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D4000-5**Job Sheet 201910****Part No:** D4000-5**Job Qty:** 6 pcs *10***Part Name:** Fuel Tank Vent Fitting**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 10/16/19**Job Tracking No:****Due Date:** 11/28/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:**

Note: DWG REV D SHEET 5 lpp Rev:A New Issue 10-01-28 JLM Verified By:EC IPP rev B 10.05.13 ecn10-562 EC verified by:DD

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	6 pcs	11/28/19	11/28/19	1.00	1.75	Doosan - 1		<i>De</i>
110	QC 2	6 pcs	11/28/19	11/28/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		<i>QC 2 - 5 De</i>
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S230469**Part:** D4000-5**Job No:** 201910**Serial No/Batch:** S230469**Revision:** E**Inspector:****Exp Date:****Instructions:** Various STC's

Date: 11/11/19

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120	QC 8	6 pcs	11/28/19	0.00	0.00	QC 2 - 65	
						QC 2 - 5	
						QC 2 - 71	
						QC 2 - 73	
						QC 2 - 69	
						QC 8 - 12	
						QC 8 - 14	
						QC 8 - 17	
						QC 8 - 20	
						QC 8 - 25	
						QC 8 - 3	
						QC 8 - 32	
						QC 8 - 33	
						QC 8 - 35	
						QC 8 - 39	
						QC 8 - 4	
						QC 8 - 44	
						QC 8 - 45	
						QC 8 - 49	
						QC 8 - 58	
						QC 8 - 8	
						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
						QC 8 - 40	
						QC 8 - 52	
						QC 8 - 23	
						QC 8 - 57	
						QC 8 - 76	
						QC 8 - 61	
130	Packaging 3-1 - Stock - B4B	6 pcs	11/28/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	

2019/11/11

DAS
24
0.00

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	6 pcs	11/28/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	NOV 12 2019
				QC 21 - SA - 53	

Part Op 100 - (Doosan Lathe) Turn as per DWG and Folio Fa906 Folio Rev: AA Dwg Rev: E Tap using DT9586

Descriptions: BLOCK Deburr

110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - (QC8- Inspect parts - second check)

130 - (Identify as per dwg & Stock Location: _____) LOCATION: WA003

140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.625	6061T6 Round Bar 1.625	.3060 ft (.051 ea)	100-Doosan - 1	S03P521 2'

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M6061T6R1.625	0	4	0

Part Specifications	
Specifications could not be found.	

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094

Route update only



Job: _____ Part No. _____		DISPOSITION Rework Scrap Use-as-is			DEPARTMENT/PROCESS Skid-tube Cross tube Eng. (Non-AW) Engineering Machining Small Fab Prod. Eng. Coord. Water Jet Large Fab Finishing Rec/Store/Packaging Supplier Quality																						
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS1042)																					
Description Work Order Deviation				Disposition																							
Completed By				Lead hand / Supervisor																							
										QC / QA Coordinator																	
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:						Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function						Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up						Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread					